# **PowerROC D55**

Surface drill rig for mining and quarrying

Hole diameter: 90–152 mm (3.5–6")





# Performance you can count on

quarries.

The PowerROC D55 is designed according to our philosophy of providing customers a reliable drill rig with high capacity, maximum uptime and simplicity in operation. Dual drill steel supports for straight hole drilling. Spacious compartment with ergonomic design, providing high visibility during drilling as well as comfortable operation. This rig allows flexibility for different

## Main benefits

High performance thanks to well-proven Epiroc technology and extensive experience

High reliability due to a tried and tested design and reliable, high quality components

design



PowerROC D55 is a hydraulic down-the-hole rig you can trust on to perform reliably, even in the most demanding mines and

applications, such as horizontal hole drilling, de-water hole drilling and toe hole drilling, not limited to production drilling. A touchscreen-and-button display, with the size of 12.1 inch, offers operators a user-friendly interface for an intuitive understanding about the running status of the whole rig. With the new interface, maintenance is easier, and service cost can be reduced.

Easy operation and maintenance thanks to straightforward

# Dependable performance

Epiroc is constantly focused on the safety of our products. Data shown on a display in cabin include, but are not limited to the data of engine, systems running status, diagnostic information, warning and alarm message and functional parameter settings, which clearly shows the running status of the rig.



### + Safety in focus

The rig is equipped with FOPS and ROPS certified cabin. The rig will stop drilling automatically when operator leaves seat. The rig features a strong, standard boom giving strength and stability during drilling. The PowerROC D55 stops immediately if one of the four emergency stop switches which are distributed around the machine is activated.



#### + High performance

The rig is fitted with an onboard Atlas Copco compressor delivering up to 321 L/s of air at a maxiumum pressure of 24 bar ensuring a high penetration rate. The straightforward design makes PowerROC D55 more reliable. A robust chain feed gives the PowerROC D55 lower running costs and a prolonged service life. The cooling system can handle a wide ambient temperature range of between -20°C to 50°C even during demanding drilling.



#### + Easy maintenance

The centralized service spot is a feature on PowerROC D55. It provides easy access to vital service points, convenient replacement of air filters and oil filters, and makes it easy to check all oil levels. Additionally, the hydraulic valve blocks have been positioned to allow for easy adjustment and inspection. The feed beam can be positioned horizontally which enables toe-hole drilling and makes for easy inspection and maintenance.

# A comprehensive service offering

Even the best equipment needs to be serviced regularly to make sure it sustains peak performance. An Epiroc service solution offers peace of mind, maximizing availability and performance throughout the lifetime of your equipment. We focus on safety, productivity and reliability.

By combining genuine parts and an Epiroc service from our certified technicians, we safeguard your productivity – wherever you are.



### Technical specifications

#### Main components

- Cummins turbo-charged Tier III and China IV diesel engine
- Atlas Copco two-stage screw type compressor
  - Carousel type rod handling system
  - Break-out table
  - $\cdot\,$  Track frames with triple grouser pads and cleaning
  - holes, hydraulic track oscillation and two speed traction

    ROPS and FOPS certified cabin with a 12.1 inch display and
  - air-condition
  - Standard boom
  - Hydraulic oil heater
  - Power ECO

#### Engine

Cummins turbo-charged, diesel engine, QSL8.9-C360 Tier 3 version and L9CS4 360C China IV version	Metric	US
Power rating at 2 000 rpm	265 kW	356 hp

#### Dust collector

PowerROC D55 - DCT 200	Metric	US
Filter area	20 m <sup>2</sup>	215 sq.ft
Number of filter elements	20 pcs	20 pcs
Cleaning air pressure, max	7.0 bar	102 psi
Cleaning air consumption	2-4 l/pulse	0.06-0.12 cu.ft/pulse
Suction capacity at 500mm wg	850 l/s	1802 cfm

#### Hole range & depth (recommended)

Recommended DTH hammers and hole range				
PowerROC D55	90-152 mm (3.5-6")			
Hydraulic rod adding system	Metric	US		
PowerROC D55	5 m	16.4'		
Single pass drilling, max hole depth				
PowerROC D55	Ø 102 mm Rod	30 m	98.4	

#### Volumes

Hydraulic oil tank	380 l	100 US gal	Voltage	24 V
Hydraulic system, total	470 l	124 US gal	Batteries	2 x 12 V, 200 Ah
Compressor oil	70 l	18.5 US gal	Alternator	28 V, 110 A
Diesel engine oil	35 l	9.2 US gal	Work lights, front	4 x 70 W
Diesel engine, cooling water	60 l	15.9 US gal	Work lights, rear	1 × 70 W
Diesel engine, fuel tank	760 l	201 US gal	Work lights, feed	2 x 70 W
Traction gear	31	0.8 US gal		
Lubrication tank (ECL)	20 l	5.3 US gal		
Urea tank (China IV version)	85 l	22.5 US gal		

#### **Rotary head**

Rotary head	Connection thread	Hole range	Max rpm	Max torque, drilling	Max torque, breaking	Suitable for DTH hammer
DHR 6H 45	API 2 3/8"REG, box	90-152 mm (3.5-6")	136	2 630 Nm (1 939 lbf)	3 000 Nm (2 211) lbf	COP 35, COP 44
DHR 6H 56	API 2 3/8"REG, box	90-152 mm (3.5-6")	107	3 375 Nm (2 488 lbf)	3 900 Nm (2 875) lbf	COP 44, COP 54
DRU5 (China IV only)	API 2 3/8"REG, box	90-152 mm (3.5-6")	90	2040 Nm (1504 lbf)	3 400 Nm (2 506) lbf	COP 35, COP 44, COP 54

#### Down-the-hole hammer (to be ordered separately)

Down-the-hole hammer	Top sub thread	Hole range	Weight	Length excl thread
COP 35	API 2 3/8" REG pin	90–105 mm (3.5–4.1°)	30 kg (65 lb)	902 mm (35.5")
COP 44	API 2 3/8" REG pin	110-127 mm (4.5-5°)	40.5 kg (89 lb)	1034 mm (40.5")
COP 54	API 2 3/8" REG pin	134-152 mm (5.5-6°)	66 kg (146 lb)	1 194 mm (47°)

#### • PowerUP

- Aluminum feed beam which can be positioned horizontally for toe-hole drilling
- Chain feed system powered by hydraulic motor
- Dust collection system
- Pre-separator
- Feed extension
- DTH hammer lubricator device (pneumatic)
- Thread lubrication, spray system
- Back-up alarm
- 2D angle indicator, integrated into display

#### Hydraulic system

Hydraulic oil cooler	Metric	US
Maximum ambient temperature	50°C	122°F

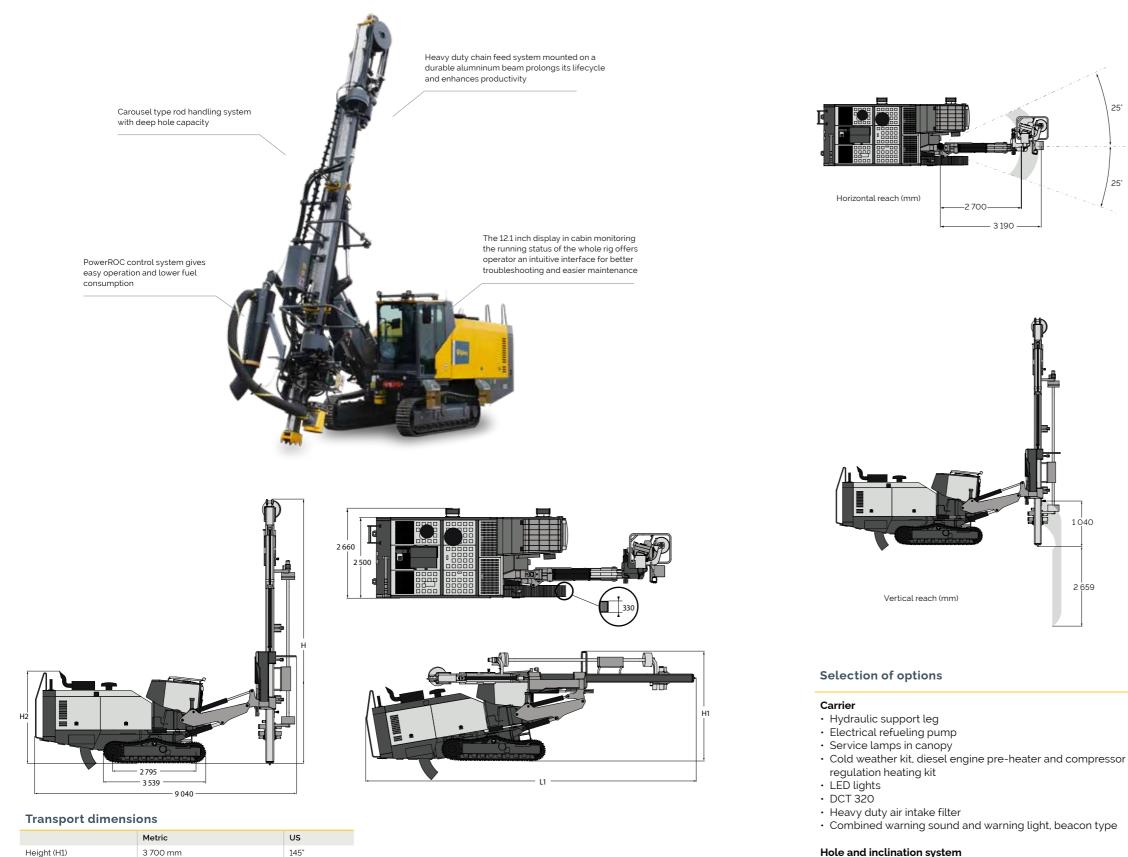
#### Compressor

Atlas Copco, two-stage screw type compressor	Metric	US
Maximum working pressure	24 bar	348 psi
FAD, at Power ECO working pressure, at 1600 rpm	253 l/s	536 cfm
FAD, at normal working pressure, at 1800 rpm	287 l/s	608 cfm
FAD, at PowerUP working pressure, at 2000 rpm	321 l/s	680 cfm

#### Feed

Chain feed with dual drill rod support	Metric	US
Feed extension	1900 mm	74.8*
Feed rate, max	0.85 m/s	170 ft/min
Feed force, max	35 kN	7 868 lbf
Tractive pull, max	40 kN	8 992 lbf
Total length	9 400 mm	370.1"
Travel length	5 400 mm	212.6"

#### **Electrical system**



#### Hole and inclination system

- 3D indicator with aiming device, integrated into display in cabin
- Hole Navigation System (HNS)

#### Safety cabin

Reversing camera with display mounted in the cabin

Height (H2)

Length (L1)

Weight

Feed height (H)

3 030 (Tier 3)/3220 (China IV) mm

11 350 mm

9 400 mm

21 000 kg

119"/127"

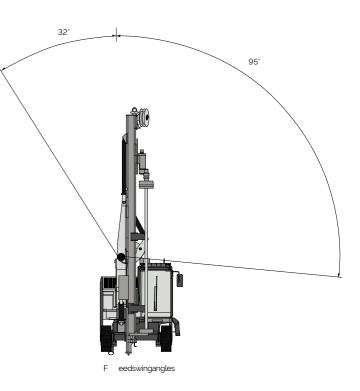
46 297 lb

447"

370"



Toe-hole drilling reach



#### Feed

25°

2 659

3 190 -

- Service winch with jib boom mounted on the feed
- Wide feed foot/dowel
- Drill steel support-steel bushing type
- Movable pre-separator
- Dimension kit for 76 mm, 89 mm, 102 mm and 114 mm

#### **Digital products**

- Fleet monitoring with Fleet+ on My Epiroc
  Machine and fleet data via APIs

#### Lubrication oil, lubrication system and water mist system

- Central lubrication system (CLS)
- Artic hydraulic oil, VG 32
- Tropical hydraulic oil, VG 68
- Standard hydraulic oil, VG 46
- Water mist system, with water pump and 400 l water tank
- Arctic-ready water mist system

## United in performance. Inspired by innovation.

Performance unites us, innovation inspires us, and commitment drives us to keep moving forward. Count on Epiroc to deliver the solutions you need to succeed today and the technology to lead tomorrow. **epiroc.com** 

